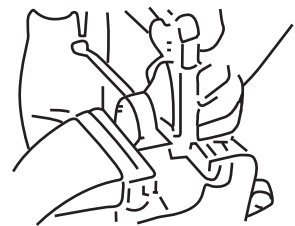
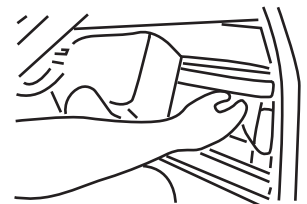
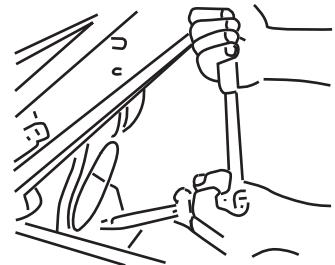
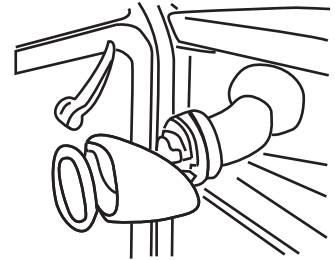
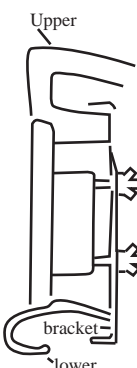


## FITTING INSTRUCTIONS FOR THE MINI DASHBOARD

1. Disconnect the battery or earth lead.
2. Unscrew the air vent retaining collars to release the air vent surrounds. Once the surrounds are removed the vent pods can be twisted anti-clockwise and withdrawn.
3. Remove the four retaining nuts (located in engine bay behind master cylinders) to release the support bracket for the instrument cluster. The instrument cluster complete with bracket and nacelle can now be moved a short distance away from the bulkhead to gain access to the cluster retaining screws. To prevent fumes from the engine entering the car, the four holes left in the bulk-head should be plugged with grommets or strong adhesive tape.
4. Unscrew the four retaining screws securing the instrument cluster to the support bracket and ease the complete cluster away from the dashboard. As the cluster comes away, disconnect the speedo cable and electrical wiring, taking extreme care not to damage the printed circuit board at the rear of the cluster. The support bracket can now be withdrawn.
5. Trim off the first 1/2" of both vent pods, with the bayonet fixings for further use. Now cut away the angled section of the remainder of the pods leaving 1/2" of the neck, then slide the plastic trunking provided firmly over the new pod neck. Engage the bayonets on the trimmed ring sections with the female vent ends on the bulkhead. The extended ends with plastic trunking can now be refitted by sliding the free ends of the trunking firmly over the previous fitted bayonet rings on the bulkhead (the pods will be supported and held in position by the new dashboard). With the dash area clear, the new dashboard can now be put into place.
6. Position the three 'U' bracket supplied at the rear of the dashboard and take up tension on the central bracket with its two wing nuts. Now take up the slack on the outer brackets, then continue to tighten all three progressively until the dashboard sits on its correct position.



'X' SECTION



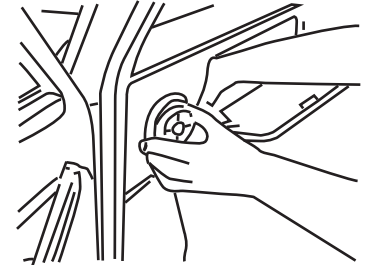
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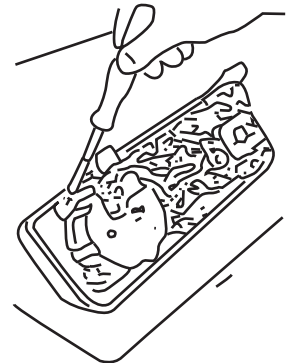
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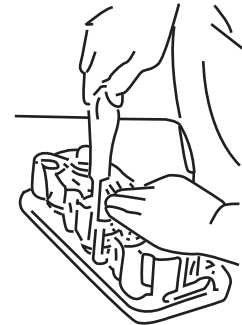
7. Screw on the original vent retaining collars, so that the vent pods are putted tightly into the dashboard. (It may be necessary to remove the right hand vent pod to allow access to reconnect the speedo cable when required, as it is possible to refit the pod with the dashboard in position).



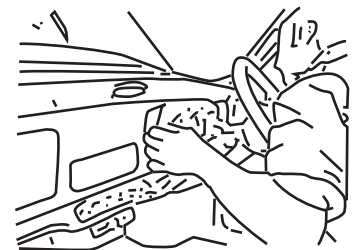
8. Unscrew the retaining screws to release to release the instrument cluster from it's original nacelle. Once the cluster is free you will need to remove any protrusions (eg. indicator light pods) from the front face with a Stanley knife so that it will fit flush against the wooden fascia. (Instrument clusters from older models will require the removal of the glass retaining clips to allow flush kit. The glass will be held in position by the new fascia but it will need packing to avoid rattling).



9. Position the instruments on the new fascia (detached from the dashboard) and align the predrilled holes with the holes on the instrument cluster case. Ensure that the instruments are correctly aligned with the apertures in the fascia. (Predrilled holes may need to be added in the alternative positions when fitting older instrument clusters).



10. Fit the assembled fascia and cluster into the aperture in the dashboard. Reconnect the speedo cable and electrical wiring and secure the new fascia assembly by engaging the bracket on the right hand side and tightening the wing nut on the left. (The rear left hand side of the instrumental cluster may need to be trimmed to allow some clearance when fitting the assembly into the aperture on the dashboard).



11. Reposition the radio in the aperture provided if required.

12. Reconnect the battery and check the instruments are functioning correctly.

## FITTING INSTRUCTIONS FOR THE WALNUT DOOR CAPPINGS

1. Position the door cappings on the doors and rear panels. Mark an drill 2mm holes in the car panel through the pre-drilled holes in the cappings with the self tapping screws provided. Ensure that a piece of wood is inserted in front of the window glass to avoid damaging when drilling your holes.

